$3M^{TM}$ ESPETM IMPREGUM PENTATM SOFT/ IMPREGUM PENTATM SOFT MB/ IMPREGUM PENTA H DUOSOFT/IMPREGUM PENTATM SOFT HB



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

 $3M^{\text{TM}}$ ESPETM IMPREGUM PENTATM SOFT/ IMPREGUM PENTATM SOFT MB/ IMPREGUM PENTA H DUOSOFT/IMPREGUM PENTATM SOFT HB

Product identification numbers

70-2011-3005-4

1.2. Relevant identified uses of the substance or mixture and uses advised against

Dental product

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

16-2740-5, 16-2742-1

TRANSPORTATION INFORMATION

70-2011-3005-4

Not hazardous for transportation

KIT LABEL

2.2. Label elements

Page: 1 of 2

$3M^{\text{TM}}$ ESPETM IMPREGUM PENTATM SOFT/ IMPREGUM PENTATM SOFT MB/ IMPREGUM PENTA H DUOSOFT/IMPREGUM PENTATM SOFT HB

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive Symbol(s) None. **Contains:** Consult the component labels for disclosable ingredients. Risk phrases Safety phrasesNone. **Revision information:** No revision information is available.



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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM ESPETM ImpregumTM PentaTM Soft Base Paste

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Dental Product

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is exempt from hazard classification according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

This product is not classified as hazardous according to EU Directive 1999/45/EC.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Decay 1 of

3MTM ESPETM	¹ Impregum™	Penta TM	Soft	Base Pas	te
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Symbol(s)

None.

Contains:

No ingredients are assigned to the label.

Risk phrases None.

Safety phrases None.

Special provisions concerning the labelling of certain substances

Contains 1-Dodecylimidazole May produce an allergic reaction. Safety data sheet available for professional user on request.

Notes on labelling

This product is exempt from labelling per Directive 1999/45/EC as it is defined as a medical device according to Directive 93/42/EEC and is invasive or comes into contact with the human body.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Polyether	110531-92-5		50 - 60	
DIATOMACEOUS EARTH	67701-27-3	EINECS 266-	15 - 25	
		945-8		
Polymeric acetate	91825-26-2		10 - 20	
Dibenzyltoluene	26898-17-9	EINECS 248-	5 - 15	R53 (Vendor)
		097-0		
				Aquatic Chronic 4, H413 (Self
				Classified)
Diatomaceous earth	68855-54-9	EINECS 272-	1 - 5	
		489-0		
Cristobalite	14464-46-1	EINECS 238-	1 - 5	Xn:R48/20 (Vendor)
		455-4		
				STOT RE 2, H373 (Vendor)
1-dodecyl-1H-imidazole	4303-67-7	EINECS 224-	< 1	Xn:R22; R43 (Self Classified)
		314-4		
				Acute Tox. 4, H302; Eye Irrit. 2,
				H319; Skin Sens. 1A, H317 (Self
				Classified)

Please see section 16 for the full text of any R phrases and H statements referred to in this section Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get

medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide. Carbon dioxide.

Irritant vapours or gases.

Condition

During combustion.

During combustion.

During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

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Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store away from heat.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silica, crystalline (airborne	14464-46-1	Health and	TWA(respirable):0.1 mg/m3	
particles of respirable size)		Safety Comm.		
		(UK)		
Silica, amorphous	68855-54-9	Health and	TWA(as inhalable dust):6	
		Safety Comm.	mg/m3;TWA(as respirable	
		(UK)	dust):2.4 mg/m3	

Health and Safety Comm. (UK): UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

ppm: parts per million

mg/m³: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Not applicable.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection.

The following eye protection(s) are recommended: Safety glasses with side shields.

Skin/hand protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Respiratory protection

Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Page: 4 of 11

Physical state Solid. Paste **Specific Physical Form:**

Appearance/Odour Different colours, characteristic odour

pН No data available. Boiling point/boiling range Not applicable.

Melting point No data available. Flammability (solid, gas) Not classified Not classified **Explosive properties Oxidising properties** Not classified No flash point Flash point Autoignition temperature No data available. Flammable Limits(LEL) Not applicable. Flammable Limits(UEL) Not applicable.

Relative density 1.0 - 1.2 [*Ref Std:* WATER=1]

Nil Water solubility

No data available. Partition coefficient: n-octanol/water **Evaporation rate** Not applicable. Vapour density Not applicable.

40 - 150 Pa-s Viscosity

9.2. Other information

Vapour pressure

Volatile organic compounds (VOC) Not applicable. Not applicable. Percent volatile Not applicable. **VOC less H2O & exempt solvents**

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

Not applicable.

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Condition **Substance**

None known.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Eve contact

Contact with the eyes during product use is not expected to result in significant irritation.

Skin contact

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation

This product may have a characteristic odour; however, no adverse health effects are anticipated.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No test data available; calculated ATE
			>5,000 mg/kg
Polyether	Ingestion	Rat	LD50 > 2,000 mg/kg
DIATOMACEOUS EARTH			No data available
Polymeric acetate	Ingestion	Rat	LD50 > 2,000 mg/kg
Dibenzyltoluene			No data available
Cristobalite	Ingestion		LD50 estimated to be $> 5,000$ mg/kg
Diatomaceous earth	Dermal	Rabbit	LD50 > 5,000 mg/kg
Diatomaceous earth	Inhalation-Dust/Mist	Rat	LC50 > 0.691 mg/l
	(4 hours)		
Diatomaceous earth	Ingestion	Rat	LD50 > 5,110 mg/kg
1-dodecyl-1H-imidazole	Ingestion	Rat	LD50 641 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Polyether	-	No data available
DIATOMACEOUS EARTH		No data available
Polymeric acetate		No data available
Dibenzyltoluene		No data available
Cristobalite		No data available
Diatomaceous earth	Rabbit	No significant irritation
1-dodecyl-1H-imidazole	Rabbit	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Polyether		No data available
DIATOMACEOUS EARTH		No data available
Polymeric acetate		No data available

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Dibenzyltoluene		No data available
Cristobalite		No data available
Diatomaceous earth	Rabbit	No significant irritation
1-dodecyl-1H-imidazole	similar compounds	Moderate irritant

Skin Sensitisation

Name	Species	Value
Polyether	Guinea pig	Not sensitizing
DIATOMACEOUS EARTH		No data available
Polymeric acetate		No data available
Dibenzyltoluene		No data available
Cristobalite		No data available
Diatomaceous earth	Human and animal	Not sensitizing
1-dodecyl-1H-imidazole		Sensitising

Respiratory Sensitisation

Name	Species	Value
Polyether		No data available
DIATOMACEOUS EARTH		No data available
Polymeric acetate		No data available
Dibenzyltoluene		No data available
Cristobalite		No data available
Diatomaceous earth		No data available
1-dodecyl-1H-imidazole		No data available

Germ Cell Mutagenicity

Name	Route	Value
Polyether	In Vitro	Not mutagenic
DIATOMACEOUS EARTH		No data available
Polymeric acetate	In Vitro	Not mutagenic
Dibenzyltoluene		No data available
Cristobalite		No data available
Diatomaceous earth	In Vitro	Not mutagenic
1-dodecyl-1H-imidazole	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polyether			No data available
DIATOMACEOUS EARTH			No data available
Polymeric acetate			No data available
Dibenzyltoluene			No data available
Cristobalite			No data available
Diatomaceous earth	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
1-dodecyl-1H-imidazole			No data available

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Polyether		No data available			
DIATOMACEOUS		No data available			
EARTH					
Polymeric acetate		No data available			
Dibenzyltoluene		No data available			
Cristobalite		No data available			
Diatomaceous earth	Ingestion	Not toxic to female	Rat	NOAEL 509	1 generation
		reproduction		mg/kg/day	-

Diatomaceous earth	Ingestion	Not toxic to male	Rat	NOAEL 497	1 generation
		reproduction		mg/kg/day	
Diatomaceous earth	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
1-dodecyl-1H- imidazole		No data available			

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyether		3 ()	No data available			
DIATOMAC EOUS EARTH			No data available			
Polymeric acetate			No data available			
Dibenzyltolue ne			No data available			
Cristobalite			No data available			
Diatomaceous earth			No data available			
1-dodecyl- 1H-imidazole			No data available			

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polyether			No data available			
DIATOMAC			No data available			
EOUS						
EARTH						
Polymeric			No data available			
acetate						
Dibenzyltolue			No data available			
ne						
Cristobalite			No data available			
Diatomaceous	Inhalation	respiratory	All data are	Human	NOAEL Not	occupational
earth		system silicosis	negative		available	exposure
1-dodecyl-			No data available			
1H-imidazole						

Aspiration Hazard

Name	Value
Polyether	Not an aspiration hazard
DIATOMACEOUS EARTH	Not an aspiration hazard
Polymeric acetate	Not an aspiration hazard
Dibenzyltoluene	Not an aspiration hazard
Cristobalite	Not an aspiration hazard
Diatomaceous earth	Not an aspiration hazard
1-dodecyl-1H-imidazole	Not an aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

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The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

Not acutely toxic to aquatic life by GHS criteria.

Chronic aquatic hazard:

Not chronically toxic to aquatic life by GHS criteria.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Dibenzyltoluen	26898-17-9	Water flea	Experimental	48 hours	EC50	>100 mg/l
e						
Dibenzyltoluen	26898-17-9	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
e						
Dibenzyltoluen	26898-17-9	Diatom	Experimental	72 hours	EC50	>100 mg/l
e						
1-dodecyl-1H-	4303-67-7		No data			
imidazole			available.			
Polyether	110531-92-5		No data			
			available.			
Cristobalite	14464-46-1		No data			
			available.			
Diatomaceous	68855-54-9		No data			
earth			available.			
DIATOMACE	67701-27-3		No data			
OUS EARTH			available.			
Polymeric	91825-26-2		No data			
acetate			available.			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Cristobalite	14464-46-1	No data	N/A	N/A	N/A	N/A
		available.				
Polymeric	91825-26-2	No data	N/A	N/A	N/A	N/A
acetate		available.				
Polyether	110531-92-5	No data	N/A	N/A	N/A	N/A
		available.				
Diatomaceous	68855-54-9	No data	N/A	N/A	N/A	N/A
earth		available.				
Dibenzyltoluen	26898-17-9	Laboratory	28 days	BOD	0 % weight	OECD 301C - MITI
e		Biodegradation				test (I)
1-dodecyl-1H-	4303-67-7	Modeled	28 days	CO2 evolution	56.1 % weight	OECD 301B -
imidazole		Biodegradation	-			Modified sturm or CO2
1-dodecyl-1H-	4303-67-7	Modeled		Photolytic half-	7.52 hours (t	Other methods
imidazole		Photolysis		life (in air)	1/2)	
Dibenzyltoluen	26898-17-9	Modeled		Photolytic half-	4.7 hours (t	Other methods

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e		Photolysis		life (in air)	1/2)	
DIATOMACE	67701-27-3	No data	N/A	N/A	N/A	N/A
OUS EARTH		available.				

12.3: Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polymeric	91825-26-2	No data	N/A	N/A	N/A	N/A
acetate		available.				
Dibenzyltoluen	26898-17-9	Experimental	60 days	Bioaccumulati	23000	Other methods
e		BCF-Carp		on factor		
1-dodecyl-1H-	4303-67-7	Modeled		Bioaccumulati	3799	Other methods
imidazole		Bioconcentrati		on factor		
		on				
Diatomaceous	68855-54-9	No data	N/A	N/A	N/A	N/A
earth		available.				
Cristobalite	14464-46-1	No data	N/A	N/A	N/A	N/A
		available.				
DIATOMACE	67701-27-3	No data	N/A	N/A	N/A	N/A
OUS EARTH		available.				
Polyether	110531-92-5	No data	N/A	N/A	N/A	N/A
		available.				

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

Ingredient	CAS Nbr	PBT/vPvB status
Dibenzyltoluene	26898-17-9	Meets REACH PBT criteria

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerised) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

180106* Chemicals consisting of or containing dangerous substances.

SECTION 14: Transportation information

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

IngredientCAS NbrClassificationRegulationCristobalite14464-46-1Grp. 1: Carcinogenic to humansInternational Agency for Research on Cancer

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H373	May cause damage to organs through prolonged or repeated exposure.
H413	May cause long lasting harmful effects to aquatic life.

List of relevant R-phrases

R22 Harmful if swallowed.

R43 May cause sensitisation by skin contact.

R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

R53 May cause long-term adverse effects in the aquatic environment.

Revision information:

No revision information is available.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3MTM ESPETM ImpregumTM PentaTM Soft HB Catalyst

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Dental Product

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is exempt from hazard classification according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

This product is not classified as hazardous according to EU Directive 1999/45/EC.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)

None.

Contains:

No ingredients are assigned to the label.

Risk phrases None.

Safety phrases None.

Notes on labelling

This product is exempt from labelling per Directive 1999/45/EC as it is defined as a medical device according to Directive 93/42/EEC and is invasive or comes into contact with the human body.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Tributyl o-acetylcitrate	77-90-7	EINECS 201-	35 - 45	
		067-0		
Silanamine, 1,1,1-trimethyl-N-	68909-20-6	EINECS 272-	20 - 30	
(trimethylsilyl)-, hydrolysis products with		697-1		
silica				
Sulphonium salt	72140-65-9	EINECS 276-	15 - 25	
		380-9		
Kieselguhr, soda ash flux-calcined	68855-54-9	EINECS 272-	1 - 10	
		489-0		
Cristobalite	14464-46-1	EINECS 238-	1 - 10	Xn:R48/20 (Vendor)
		455-4		
				STOT RE 2, H373 (Vendor)
Polyethylene-polypropylene glycol	9003-11-6		1 - 5	

Please see section 16 for the full text of any R phrases and H statements referred to in this section

Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Eve contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

Skin contact

Wash with soap and water. If signs/symptoms develop, get medical attention.

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Condition

Irritant vapours or gases.

During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning: A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Store away from heat.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and

personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

CAS Nbr Additional comments Ingredient Agency Limit type 14464-46-1 Health and Silica, crystalline (airborne TWA(respirable):0.1 mg/m3 Safety Comm.

particles of respirable size)

(UK)

Silica, amorphous 68855-54-9 Health and TWA(as inhalable dust):6

Safety Comm. mg/m3;TWA(as respirable

(UK) dust):2.4 mg/m3

Health and Safety Comm. (UK): UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

ppm: parts per million

mg/m3: milligrams per cubic metre

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection.

The following eye protection(s) are recommended: Safety glasses with side shields.

Skin/hand protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Respiratory protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Solid. **Specific Physical Form:** Paste

Appearance/Odour Dark red colour, slightly acrid odour

No data available. Boiling point/boiling range Not applicable. **Melting point** No data available. Flammability (solid, gas) Not classified

Explosive properties Not classified

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Oxidising propertiesNot classifiedFlash pointNo flash pointAutoignition temperatureNo data available.Flammable Limits(LEL)Not applicable.Vapour pressureNot applicable.

Relative density 1.1 - 1.4 [*Ref Std*:WATER=1]

Water solubility Nil

Partition coefficient: n-octanol/waterNo data available.Evaporation rateNot applicable.Vapour densityNot applicable.

Viscosity *No data available.*

9.2. Other information

Volatile organic compounds (VOC)Not applicable.Percent volatileNot applicable.VOC less H2O & exempt solventsNot applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Substance Condition

None known.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Eve contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin contact

May be harmful in contact with skin.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation

This product may have a characteristic odour; however, no adverse health effects are anticipated.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause target organ effects after ingestion.

Target Organ Effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Toxicological Data

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No test data available; calculated
			ATE4,043.9 mg/kg
Overall product	Ingestion		No test data available; calculated ATE
			>5,000 mg/kg
Tributyl o-acetylcitrate			No data available
Silanamine, 1,1,1-trimethyl-N-	Dermal	Rabbit	LD50 > 5,000 mg/kg
(trimethylsilyl)-, hydrolysis products			
with silica			
Silanamine, 1,1,1-trimethyl-N-	Inhalation-Dust/Mist	Rat	LC50 > 0.691 mg/l
(trimethylsilyl)-, hydrolysis products	(4 hours)		
with silica			
Silanamine, 1,1,1-trimethyl-N-	Ingestion	Rat	LD50 > 5,110 mg/kg
(trimethylsilyl)-, hydrolysis products			
with silica			
Sulphonium salt	Ingestion	Rat	LD50 > 2,000 mg/kg
Cristobalite	Ingestion		LD50 estimated to be > 5,000 mg/kg
Kieselguhr, soda ash flux-calcined	Dermal	Rabbit	LD50 > 5,000 mg/kg
Kieselguhr, soda ash flux-calcined	Inhalation-Dust/Mist	Rat	LC50 > 0.691 mg/l
	(4 hours)		
Kieselguhr, soda ash flux-calcined	Ingestion	Rat	LD50 > 5,110 mg/kg
Polyethylene-polypropylene glycol	Ingestion	Rat	LD50 5,700 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Tributyl o-acetylcitrate		No data available
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-,	Rabbit	No significant irritation
hydrolysis products with silica		
Sulphonium salt		Mild irritant
Cristobalite		No data available
Kieselguhr, soda ash flux-calcined	Rabbit	No significant irritation
Polyethylene-polypropylene glycol		No data available

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3M™ ESPE™ Impregum™ Penta™ Soft HB Catalyst

Serious Eye Damage/Irritation

Name	Species	Value
Tributyl o-acetylcitrate		No data available
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-,	Rabbit	No significant irritation
hydrolysis products with silica		
Sulphonium salt		Moderate irritant
Cristobalite		No data available
Kieselguhr, soda ash flux-calcined	Rabbit	No significant irritation
Polyethylene-polypropylene glycol		No data available

Skin Sensitisation

Name	Species	Value
Tributyl o-acetylcitrate		No data available
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-,	Human and animal	Not sensitizing
hydrolysis products with silica		
Sulphonium salt		No data available
Cristobalite		No data available
Kieselguhr, soda ash flux-calcined	Human and animal	Not sensitizing
Polyethylene-polypropylene glycol		No data available

Respiratory Sensitisation

Name	Species	Value
Tributyl o-acetylcitrate		No data available
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-,		No data available
hydrolysis products with silica		
Sulphonium salt		No data available
Cristobalite		No data available
Kieselguhr, soda ash flux-calcined		No data available
Polyethylene-polypropylene glycol		No data available

Germ Cell Mutagenicity

Name	Route	Value	
Tributyl o-acetylcitrate		No data available	
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	In Vitro	Not mutagenic	
Sulphonium salt	In Vitro	Not mutagenic	
Cristobalite		No data available	
Kieselguhr, soda ash flux-calcined	In Vitro	Not mutagenic	
Polyethylene-polypropylene glycol		No data available	

Carcinogenicity

Name	Route	Species	Value
Tributyl o-acetylcitrate			No data available
Silanamine, 1,1,1-trimethyl-N- (trimethylsilyl)-, hydrolysis products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Sulphonium salt			No data available
Cristobalite			No data available
Kieselguhr, soda ash flux-calcined	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Polyethylene-polypropylene glycol			No data available

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Tributyl o-		No data available			
acetylcitrate					

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Silanamine, 1,1,1- trimethyl-N- (trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silanamine, 1,1,1- trimethyl-N- (trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silanamine, 1,1,1- trimethyl-N- (trimethylsilyl)-, hydrolysis products with silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Sulphonium salt		No data available			
Cristobalite		No data available			
Kieselguhr, soda ash flux-calcined	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Kieselguhr, soda ash flux-calcined	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Kieselguhr, soda ash flux-calcined	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Polyethylene- polypropylene glycol		No data available			

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tributyl o- acetylcitrate		8 ()	No data available			
Silanamine, 1,1,1- trimethyl-N- (trimethylsilyl)-, hydrolysis products with silica			No data available			
Sulphonium salt	Ingestion	central nervous system depression	May cause drowsiness or dizziness		LOAEL 2,000 mg/kg	
Cristobalite		•	No data available			
Kieselguhr, soda ash flux- calcined			No data available			
Polyethylene- polypropylene glycol			No data available			

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Tributyl o- acetylcitrate			No data available			
Silanamine, 1,1,1- trimethyl-N-	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure

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(trimethylsilyl)-, hydrolysis products with silica						
Sulphonium salt			No data available			
Cristobalite			No data available			
Kieselguhr, soda ash flux- calcined	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Polyethylene- polypropylene glycol			No data available			

Aspiration Hazard

Name	Value
Tributyl o-acetylcitrate	Not an aspiration hazard
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with	Not an aspiration hazard
silica	
Sulphonium salt	Not an aspiration hazard
Cristobalite	Not an aspiration hazard
Kieselguhr, soda ash flux-calcined	Not an aspiration hazard
Polyethylene-polypropylene glycol	Not an aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life with long lasting effects.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Polyethylene-	9003-11-6	Atlantic	Experimental	96 hours	LC50	>1,000 mg/l
polypropylene		Salmon				
glycol						
Polyethylene-	9003-11-6	Inland	Experimental	96 hours	LC50	650 mg/l
polypropylene		Silverside				
glycol						
Silanamine,	68909-20-6	Algae	Estimated	72 hours	EC50	>100 mg/l
1,1,1-						_
trimethyl-N-						
(trimethylsilyl)						
-, hydrolysis						

products with silica						
Cristobalite	14464-46-1		No data available.			
Kieselguhr, soda ash flux- calcined	68855-54-9		No data available.			
Tributyl o- acetylcitrate	77-90-7	Water flea	Experimental	48 hours	EC50	7.82 mg/l
Sulphonium salt	72140-65-9		No data available.			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Tributyl o-	77-90-7	Estimated		Photolytic half-	2.1 days (t 1/2)	Other methods
acetylcitrate		Photolysis		life (in air)		
Sulphonium	72140-65-9	No data	N/A	N/A	N/A	N/A
salt		available.				
Silanamine,	68909-20-6	No data	N/A	N/A	N/A	N/A
1,1,1-		available.				
trimethyl-N-						
(trimethylsilyl)						
-, hydrolysis						
products with						
silica						
Kieselguhr,	68855-54-9	No data	N/A	N/A	N/A	N/A
soda ash flux-		available.				
calcined						
Polyethylene-	9003-11-6	No data	N/A	N/A	N/A	N/A
polypropylene		available.				
glycol						
Cristobalite	14464-46-1	No data	N/A	N/A	N/A	N/A
		available.				
Tributyl o-	77-90-7	Experimental	28 days	BOD	48 % weight	Other methods
acetylcitrate		Biodegradation				

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Sulphonium	72140-65-9	No data	N/A	N/A	N/A	N/A
salt		available.				
Kieselguhr,	68855-54-9	No data	N/A	N/A	N/A	N/A
soda ash flux-		available.				
calcined						
Silanamine,	68909-20-6	No data	N/A	N/A	N/A	N/A
1,1,1-		available.				
trimethyl-N-						
(trimethylsilyl)						
-, hydrolysis						
products with						
silica						
Cristobalite	14464-46-1	No data	N/A	N/A	N/A	N/A
		available.				
Polyethylene-	9003-11-6	No data	N/A	N/A	N/A	N/A

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polypropylene glycol		available.			
Tributyl o- acetylcitrate	77-90-7	Estimated Bioconcentrati	Bioaccumulati on factor	5.1	Estimated: Bioconcentration factor
		on			

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

180106* Chemicals consisting of or containing dangerous substances.

SECTION 14: Transportation information

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

IngredientCAS NbrClassificationRegulationCristobalite14464-46-1Grp. 1: Carcinogenic to humansInternational Agency for Research on Cancer

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

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List of relevant H statements

H373 May cause damage to organs through prolonged or repeated exposure.

List of relevant R-phrases

R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Revision information:

No revision information is available.

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3M United Kingdom MSDSs are available at www.3M.com/uk