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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 **Product identifier**

Trade name

Non-precious solders

Wirobond solder (REF: 52622)

Wiron solder (REF: 52625)

Cobalt chrome solder (REF: 52520)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture Manufacturing of dental prosthesis in a dental laboratory

1.3 Details of the supplier of the safety data sheet

Address

BEGO Bremer Goldschlägerei Wilh. Herbst GmbH & Co. KG Wilhelm-Herbst-Str. 1 28359 Bremen

Telephone no.+49/421/2028 - 0Fax no.+49/421/2028 - 115

Information provided by / telephone

Research & Development Department - Materials, alloys and ceramics; +49/ 421/ 2028 – 130 (Chief Development Officer alloys)

Advice on Safety Data Sheet msds@bego.com

1.4 Emergency telephone number

For medical advice (in German and English): +49/ 551/ 192 40 (Giftinformationszentrum Nord)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification in accordance with Directive 67/548/EEC or 1999/45/EC Carc.Cat.3; R40 R53

T; R48/23 R42/43

2.2 Label elements

Labelling according to Directive 1999/45/EC

Hazard symbols



Hazardous component(s) to be indicated on label, contains: nickel cobalt

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Labelling information

R phrases

S phrases 22

40 42/43

53

48/23

24/25

36/37

In the form in which it is marketed, the product causes no danger to health for humans through inhalation, swallowing or contact with the skin. There is therefore no obligation to label the product in accordance with:

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Toxic: danger of serious damage to health by prolonged exposure through inhalation.

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- regulation 1272/2008 (CLP: annex I; 1.3.4.: "Metals in massive form, alloys, mixtures containing polymers, mixtures containing elastomers);

- directive 1999/45/EC (DPD), annex VII (preparations as specified by paragraph 9.3.of Annex VI to directive 67/548/EEC: "Alloys, preparations containing polymers, preparations containing elastomers").

Limited evidence of a carcinogenic effect.

Wear suitable protective clothing and gloves.

Do not breathe dust.

Avoid contact with skin and eyes.

May cause sensitisation by inhalation and skin contact.

May cause long-term adverse effects in the aquatic environment.

2.3 Other hazards

If the product form in the as-supplied state is changed through further processing (e.g. through grinding, polishing, electrical discharge machining, welding or melting) and dust or vapours are produced, there may be danger from hazardous components in the product (see information in chapter 3).

PBT assessment No data available. vPvB assessment

No data available.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable. The product is not a substance.

3.2 Mixtures

Hazardous ingredients

No	Substance name			Additional information			
	CAS / EC / Index /	Classification 67/548/EEC	Conce	entratio	n		%-b.w.
	REACH no						
1	nickel						
	7440-02-0	Carc.Cat.3; R40			<	70,00	%-b.w.
	231-111-4	R43					
	028-002-00-7	T; R48/23					
	-						
2	cobalt						
	7440-48-4	R42/43			<	70,00	%-b.w.
	231-158-0	R53					
	027-001-00-9						
	-						
3	chromium						
	7440-47-3	-	>	10,00	- <	30,00	%-b.w.
	231-157-5						
	-						
	-						
4	SILICON						
	7440-21-3	-	>	1,00	- <	5,00	%-b.w.
	231-130-8						
	-						
	-						

Full Text for all R-phrases: pls. see section 16

No	Note	Specific concentration limits
1	S, 7	-



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Full text for the notes: pls. pls. see section 16 "Notes relating to the identification, classification and labelling of substances ((EC) No 1272/2008, Annex VI)".

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

In case of allergic symptoms, especially respiratory tract related, seek medical help immediately.

After inhalation

Ensure supply of fresh air. Remove affected person from the immediate area. When vapours are intensively inhaled, seek medical help immediately.

After skin contact

Wash off immediately with soap and water.

After eye contact

Remove contact lenses, irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart and seek medical advice.

After ingestion

Summon a doctor immediately.

- **4.2 Most important symptoms and effects, both acute and delayed** No data available.
- **4.3** Indication of any immediate medical attention and special treatment needed No data available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Metal fire powders; Sand Unsuitable extinguishing media Water; Foam; Carbon dioxide; Dry chemicals

5.2 Special hazards arising from the substance or mixture No data available.

5.3 Advice for firefighters

Use self-contained breathing apparatus. Adapt extinguisher and fire-fighting measures to fire in the environment. Wear protective clothing.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Ensure adequate ventilation. Do not inhale vapours. Avoid dust formation. Refer to protective measures listed in sections 7 and 8.

For emergency responders

No data available. Personal protective equipment (PPE) - see Section 8.

6.2 Environmental precautions

Collect contaminated water / firefighting water separately. Do not discharge into the drains/surface waters/groundwater. Do not discharge into the subsoil/soil.

6.3 Methods and material for containment and cleaning up

Take up mechanically. Avoid raising dust. When picked up, treat material as prescribed under heading "Disposal considerations".

6.4 Reference to other sections

No data available.

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7.1

SECTION 7: Handling and storage

Advice on safe handling

Precautions for safe handling

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General protective and hygiene measures Wash hands before breaks and after work. Do not eat, drink or smoke during work time. Remove soiled or soaked clothing immediately. Keep away from foodstuffs and beverages. Do not inhale vapours or dust.

Advice on protection against fire and explosion

Dust can form an explosive mixture with air. Take precautionary measures against static charges. Keep away from sources of ignition.

7.2 Conditions for safe storage, including any incompatibilities

Provide good ventilation of working area (local exhaust ventilation, if necessary).

Technical measures and storage conditions

Keep container tightly closed in a well-ventilated place.

Requirements for storage rooms and vessels No special measures required.

Advice on storage assembly

Do not store together with: explosive substances

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 **Control parameters**

Occupational exposure limit values

No	Substance name	CAS no.		EC no.	
1	nickel 7440-02-0			231-111-4	
	List of approved workplace exposure limits (WELs) / EH40				
	Nickel				
	TWA	0,1	mg/m³		
	Skin resorption / sensibilisation	Sk			
2	cobalt	7440-48-4		231-158-0	
	List of approved workplace exposure limits (WELs) / I	EH40			
	Cobalt				
	TWA	0,1	mg/m³		
	List of approved workplace exposure limits (WELs) / I	EH40			
	Cobalt compounds				
	Co				
	TWA	0,1	mg/m³		
3	chromium	7440-47-3		231-157-5	
	List of approved workplace exposure limits (WELs) / I	EH40			
	Chromium				
	TWA	0,5	mg/m³		
4	SILICON	7440-21-3		231-130-8	
	List of approved workplace exposure limits (WELs) / EH40				
	Silicon				
	total inhalable dust				
	TWA	10	mg/m³		
	List of approved workplace exposure limits (WELs) / EH40				
	Silicon				
	respirable dust	-			
	TWA	4	mg/m³		



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8.2 Exposure controls

Appropriate engineering controls

No data available.

Personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified.

Eye / face protection

Safety glasses with side protection shield (EN 166)

Hand protection

In case of thermal processing, thermally insulating protective gloves are to be used. Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Other

Normal chemical work clothing.

Environmental exposure controls

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form/Colour		
solid		
white		
Odour		
odourless		
Odour threshold		
No data available		
pH value		
No data available		
Boiling point / boiling range		
No data available		
Melting point / melting range		
Value	1020 - 1150 °C	
Remarks	The various products have different melting intervals within the indicated melting range.	

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Decomposition point / decomposition range No data available	
Flash point	
No data available	
Auto-ignition temperature	
No data available	
Oxidising properties	
No data available	
Explosive properties	
No data available	
Flammability (solid, gas)	
No data available	
Lower flammability or explosive limits	
No data available	
Upper flammability or explosive limits	
No data available	
Vapour pressure	
No data available	
Vapour density	
No data available	
Evaporation rate	
No data available	
Relative density	
No data available	
Density	0.0 0.5 / 2
Value	8,2 - 8,5 g/cm ³
Solubility in water	
Remarks	insoluble
Solubility(ies)	
No data available	
Partition coefficient: n-octanol/water	

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No data available Viscosity

No data available

9.2 Other information

Other information No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available.

10.2 Chemical stability No data available.

10.3 Possibility of hazardous reactions Possible hydrogen formation upon contact with acids.

10.4 Conditions to avoid

None, if handled according to order.



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10.5 Incompatible materials

Acids

10.6 Hazardous decomposition products No hazardous decomposition products known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute oral toxicity
No data available
Acute dermal toxicity
No data available
Acute inhalational toxicity
No data available
Skin corrosion/irritation
No data available
Serious eye damage/irritation
No data available
Respiratory or skin sensitisation No data available
Germ cell mutagenicity No data available
Reproduction toxicity
No data available
Carcinogenicity
No data available
STOT-single exposure
No data available
STOT-repeated exposure
No data available
Aspiration hazard
No data available
Delayed and immediate effects as well as chronic effects from short and long-term exposure
Inhalation of vapours in high concentration may cause metal fume fiever and may cause damage of the central nervous

Inhalation of vapours in high concentration may cause metal tume fiever and may cause damage of the central nervous system in case of repeated and prolonged exposure. Repeated and prolonged exposure to high dust concentrations may lead to irritation of the respiratory tract. Inhalation of metal-containing dusts may cause acute poisoning, leading to nausea, vomiting and abdominal pain. Extended exposition through inhalation of nickel dust and flue gas may lead to lesions, incl. fibrosis. Nickel contaminated dust that is transferred by the ambient air is considered cancer-causing when entering the depths of the respiratory tract. Metallic nickel and all its compounds may have a sensitising effect, in particular with persons with general proneness to allergies.

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SECTION 12: Ecological information

12.1 Toxicity

Fish toxicity		
No data available		
Daphnia toxicity		
No data available		
Algae toxicity		
No data available		
Bacteria toxicity		
No data available		

No data available. No data available.

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

Results of PBT and vPvB assessment
PBT assessment
vPvB assessment

12.6 Other adverse effects

No data available.

12.7 Other information

Other information

Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

Packaging

Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.



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SECTION 14: Transport information

14.1 Transport ADR/RID/ADN The product is not subject to ADR/RID/ADN regulations.

14.2 Transport IMDG The product is not subject to IMDG regulations.

- **14.3** Transport ICAO-TI / IATA The product is not subject to ICAO-TI / IATA regulations.
- **14.4 Other information** No data available.
- **14.6** Special precautions for user No data available.
- 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not relevant

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Restriction of occupation

Adhere to the national sanitary and occupational safety regulations when using this product.

 Council Directive 96/82/EC on the control of major-accident hazards involving dangerous substances

 Remarks
 Annex I, part 1 + 2: not mentioned. With regard to possibly appropriate decomposition products see Chapter 10.

15.2 Chemical safety assessment

No data available.

SECTION 16: Other information

Sources of key data used to compile the data sheet:

EC Directive 67/548/EC resp. 99/45/EC as amended in each case.

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case.

EC Directives 2000/39/EC, 2006/15/EC, 2009/161/EC

National Threshold Limit Values of the corresponding countries as amended in each case.

Transport regulations according to ADR, RID, IMDG, IATA as amended in each case.

The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding chapter.

Full text of the R-, H- and EUH- phrases drawn up in sections 2 and 3 (provided not already drawn up in these sections)

R43

May cause sensitisation by skin contact.

Notes relating to the identification, classification and labelling of substances and mixtures ((EC) No 1272/2008, Annex VI)

S This substance may not require a label according to Article 17 (see section 1.3 of Annex I) (Table 3.1). This substance may not require a label according to Article 23 of Directive 67/548/EEC (see section 8 of Annex VI to that Directive) (Table 3.2).
 7 Alloys containing nickel are classified for skin sensitisation when the release rate of 0,5 µg Ni/cm2/week, as measured by the European Standard reference test method EN 1811, is exceeded.

Department issuing safety data sheet

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This information is based on our present state of knowledge. However, it should not constitute a guarantee for any specific product properties and shall not establish a legally valid relationship.



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